

Can graphite be recovered from batteries?

Thus, there is an opportunity for graphite recovered from spent batteries to make supply to be balanced with demand, additionally reducing transportation expenses. The graphite content in graphite anodes originating from EVs is above 80%, far higher than the grade of mined graphite.

Should we recycle anode graphite?

In view of wide usage of natural graphite and the high content (12%-21%) of anode graphite in spent LIBs, recycling anode graphite from spent LIBs cannot only alleviate the shortage of natural graphite, but also promote the sustainable development of related industries.

Can graphite be used for secondary batteries?

Seven of these works focused on recovered graphite and its application to secondary batteries, and two of them used graphite as a virgin material to synthesize value-added materials such as graphene oxide.

How to prepare graphene by oxidation-reduction method?

After calcined at 600°C for 1 h to remove organic substances, anode graphite was used to prepare graphene by oxidation-reduction method. Effect of pH and  $\text{N}_2\text{H}_4 \cdot \text{H}_2\text{O}$  amount on reduction of graphite oxide were probed. Structure of graphite, graphite oxide and graphene were characterized by XRD, Raman and FTIR.

How can graphite be purified?

Treatments using polar solvents, high temperatures or ultrasonication could aid the removal of the electrolyte and organic binder residues from the spent graphite surface. Thus, a combined approach for separation and purification is often required to obtain high quality, reusable graphite.

Why is graphene better than battery-grade graphite?

The synthesized graphene exhibited higher specific surface areas and conductivity values compared to battery-grade graphite.

**Experimental methods**  
Pretreatment of industrial black mass via acid leaching  
Black mass was provided in-kind by Altilium, UK. The black mass was leached with sulfuric acid ( $\text{H}_2\text{SO}_4$ ) or citric acid, with or without adding  $\text{H}_2\text{O}_2$ , to extract high-value metals (mainly those in cathode materials). After leaching, the solid residue was filtered, sieved, and dried.

The ECE method has been employed to successfully produce graphene and graphene oxide (GO) from spent batteries. For instance, Liu et al. synthesized graphene flakes from the graphite rods of spent dry-cell batteries using Pt wire as the cathode and the graphite rods as the anode in the presence of protic acid electrolytes (Liu,

J. et al., 2013).

From e-waste to eco-sensors: synthesis of reduced graphene oxide/ZnO from discarded batteries for a rapid electrochemical bisphenol A sensor. Md Humayun Kabir \* a, Md Yeasin Pabel a, Nishat Tasnim Bristy ab, Md. Abdus Salam b, Muhammad Shahriar Bashar c and Sabina Yasmin \* a a Institute of National Analytical Research and Service (INARS), ...

Schematic diagram of synthesis graphene from spent anode material (a) synthesis graphene graphite due to lattice expansion from spent graphite by acid leaching and its TEM image [154], (b) Model for the improved Hummers' method's oxidation mechanism and production of graphene oxide from spend graphite [155], (c) Utilizing graphite spent lithium-ion ...

For battery applications such as LIB, Li-S batteries, and Na- or K-ion batteries, high purity Gr with narrow particle size distributions is required, which means acid ...

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In this work, spent graphite from LIBs was oxidized to graphene oxide and then thermally reduced to reduced graphene oxide (RGO), which serves as the cathode of aqueous ...

Graphene and batteriesGraphene, a sheet of carbon atoms bound together in a honeycomb lattice pattern, is hugely recognized as a wonder material due to the myriad of ...

The results demonstrated that the purification process significantly improves the material's capacity with a specific capacity of 350 mAh/g compared to the 280 mAh/g capacity of the anode made of spherical graphite without purification. Keywords: batteries, Li-ion battery, spherical graphite, anode for batteries, graphite purification. 1 ...

This study proposes a cost-effective reduced graphene oxide/zinc oxide (rGO/ZnO) nanohybrid, entirely synthesized from electronic waste, for electrochemically detecting BPA in an aqueous medium. Graphite and metallic Zn precursors obtained from discarded batteries were employed to synthesize rGO/ZnO.

Graphite oxide could be completely reduced to graphene at pH 11 and 0.25 mL N<sub>2</sub>H<sub>4</sub> · H<sub>2</sub>O. Due to the presence of some oxygen-containing groups and structure defects ...

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