

Can automated battery disassembly reduce EV battery recycling costs?

The techno-economic assessment of automated battery pack disassembly shows that automation can indeed decrease costs compared to manual disassembly. This, in turn, might lead to reduced gate fees paid to off-set expenses of the recycling facility or, in the best-case result, in a profitable EV battery recycling process.

How much does a BYD battery cost?

The BAIC and BYD battery packs exhibit lower disassembly costs (US\$50.45 and US\$47.41 per pack, respectively), compared to the Peugeot 208 and Nissan Leaf (US\$186.35 and US\$194.11 per pack, respectively). This variation in disassembly cost is due mostly to the substantial differences in number of modules and fasteners.

How much does a battery pack cost?

Overall, the Nissan Leaf (US\$194.11) and Peugeot 208 (US\$186.35) came out to have the highest disassembly cost per pack, whereas the BAIC (US\$50.45) and BYD (US\$47.41) battery packs were highly cost-efficient.

How much does disassembly cost?

This, in turn, reduces the labour cost of the disassembly process by 76-87 % (e.g. US\$134.3/pack to US\$23.4/pack for a Renault Zoe) for a semi-automated process and by 97 % for a fully automated process (Fig. 4 b,c). The results are summarised in Table SI5. Fig. 4.

How do you calculate the cost of automated disassembly?

The cost for the automated disassembly is approximated via the sum of the purchase price for the robot, Crobot, CAPEX, and the lifetime maintenance and operation costs, Crobot, maintenance and Crobot, operation, divided by the number of battery packs disassembled by one robot over its service life, Ndisassembled, life.

How much does it cost to recycle a 100 kWh battery?

It was recently proposed by Thompson et al. that to be economically viable to recycle a US\$100/kWh battery, total recycling costs would need to be in the region of US\$2-6/kg. This study did not, however, include disassembly or labour costs.

AI [17]-[20], this paper designs a battery disassembly autonomous mobile manipulator robot system, BEAM-1, with autonomous perception, automatic planning, precise execution and ...

This study presents a technoeconomic analysis of EV battery disassembly, focusing on incorporating robotics to address challenges and capitalize on opportunities. Based on the ...

This variation in disassembly cost is due mostly to the substantial differences in number of modules and fasteners. The economic assessment suggests that full automation is required to ...

The efficient disassembly of end-of-life electric vehicle batteries(EOL-EVBs) is crucial for green manufacturing and sustainable development. The current pre-programmed ...

The BYD pack, with its Cell-to-Pack design, requires the least disassembly time as well as the lowest disassembly cost. It is highly advantageous for the disassembly of packs ...

main content: 1. Disassembly of the battery 2. Battery preconditioning 3. Environmental issues during battery disassembly and pretreatment Regardless of the ...

Energies 2022, 15, 4856 3 of 14 precisely define waypoints within the model that can allow for alternative disassembly techniques. 2. Disassembly Workflow To determine what steps in the ...

The economic assessment suggests that full automation is required to make disassembly viable by 2040, as it could boost disassembly capacity by up to 600 %, while substantially achieving cost...

LIB disassembly process from module to cell level, the following steps will be performed: 1. Modelling a robotic module disassembly line to estimate the costs of such a disassembly line ...

448 H. Zhang et al. 3.2 Formulation of the Disassembly Task We formulate the bolt disassembly task as a planning issue (S0,SG,A), S 0 as the initial status of the disassembly system, SG as ...

The total cost per pack disassembly into modules ranges from EUR 80 to 110, depending on the size of the disassembly plants, in Germany. Rallo et al. considered the laboratory scale and determined a total cost of ...

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