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06 Battery Assembly process 08 Step 0/1 Cell component and cell inspection 10 Step 2/3 Cell stack and module assembly 12 Step 4 Battery tray assembly 14 Step 5 Thermal management 16 Step 6 Assembly of modules 18 Step 7 Assembly of electrical components 20 Step 8 Battery sealing 22 Step 9 Fire protection 24 Step 10 Cover joining 26 Step 11

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